Southern Machinery Sales and Service Co., Limited
After-sales training program table (Axial insertion machine)

Insertion head parts	Done（✓）
1. Disassembly and installation of blade box and precautions and requirements	
2. Position requirements for the origin, positive limit and negative limit of the insertion head	
3. The depth adjustment and position requirements of the push knife	
4. Position requirements for large cutter and chain clip (chain origin)	
5. Forming tool holder replacement	
Lead forming the head part	
1. Cylinder disassembly and requirements	
2. Triangle Blade Replacement	
3. Precautions for the origin of the base	
4. Precautions for base height 1 and height 2	
5. Sensor adjustment and requirements	
Sprocket, chain part	
1. Chain clip disassembly	
2. Precautions for chain clip, CTA and feeder	
3. Chain origin position	
4. Requirements and precautions for the adjustment position of the front chain and the receiving tray	
5. Rear chain induction material (optical fiber) position adjustment	
software	
1. Production plug-in mode, plug-in detection, blanking detection, MARK point detection, chain status, end blanking explanation	
2. Explanation of I/O diagnostic input and output signals	
3. I/O diagnostic turntable test use and test	
4. Modification of motor debugging parameters and precautions and requirements	
5. Precautions for the use of the program turntable command	
6. Production program MARK point production, offset compensation, array module use	
7. Debugging the position of plug-in head and CCD lens	
8. Precautions for the production program (eg: whether the component collides with the push knife...)	
9. Alarm signal and release method	
workbench	
1. Precautions for positioning PIN and stopper PIN (for example: whether there is interference with the plug-in head)	
2. Rotary wheel and motor replacement of turntable	
3. Position requirements and adjustment of workbench and connection platform	
Feeder parts	
1. Feeder blade replacement	
2. Precautions for disassembly and assembly of Feeder	

Training Engineer:　　　　　trainees:　　　　　Reviewer: